

## PRODUCT INFORMATION

# RADILON S URV300W 333 BK

PRELIMINARY

### DESCRIPTION

PA6 30% glass fiber reinforced injection moulding grade. Heat stabilized, very high flowability. Black colour.

Suitable for parts requiring superior surface aspect quality. Due to its outstanding high flow characteristics this grade provide productivity improvement and more freedom in part design.

ISO 1043: PA6 GF30

*THE CHARACTERISTICS SHOWN HERE MUST BE CONSIDERED PRELIMINARY AND INDICATIVE FOR A PRODUCT AT DEVELOPMENTAL STAGE*

REGIONAL AVAILABILITY: North America, Europe, Asia Pacific, South and Central America, Near East/Africa

### MATERIAL HANDLING AND PROCESSING

The material is delivered in moisture-proof packaging ready for processing. Maximum recommended water content for best processing is 0.15%. Typical conditions with a desiccant drier: temperature 80 ° C, dew point -20 ° C or below, time 2-4 h or more. Special care must be taken to avoid moisture absorption and contamination with other polymers when adding regrind material. Colour variation and mechanical properties reduction may occur and should always be carefully monitored.

#### Injection Molding Processing Parameters

Melt Temperature  
240 - 280°C

Mold Temperature  
80 - 90°C

Injection Speed  
medium-high

### PRODUCT SAFETY AND APPROVALS

For safety instruction please refer to Material Safety Data Sheet  
ROHS compliant 2011/65/UE and following amendments

## TECHNICAL DATA SHEET

# RADILON S URV300W 333 BK

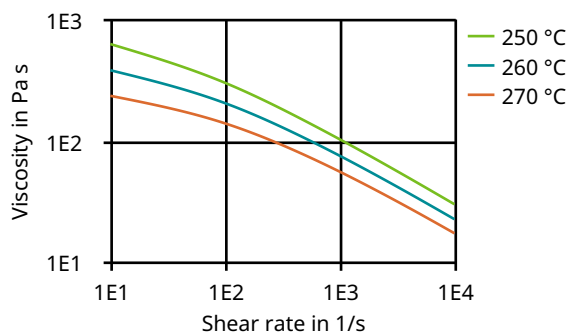
PROPERTY		STANDARD	UNIT	VALUE	
				DAM*	Cond**
<b>PHYSICAL PROPERTIES</b>					
Density		ISO 1183	kg/m <sup>3</sup>	1360	
Water Absorption, immersion at 23°C	2mm	ISO 62	%	7.5	
Moisture Absorption 23°C - 50%RH	2mm	ISO 62	%	2	
<b>MECHANICAL PROPERTIES</b>					
Tensile Modulus	1mm/min	ISO 527-2/1A	MPa	9350	
Stress at Break	5mm/min	ISO 527-2/1A	MPa	180	
Strain at Break	5mm/min	ISO 527-2/1A	%	2.8	
Flexural Modulus	2mm/min	ISO 178	MPa	8500	
Flexural Strength	2mm/min	ISO 178	MPa	250	
Charpy Impact Strength	+23°C	ISO 179/1eU	kJ/m <sup>2</sup>	65	
Charpy Impact Strength	-30°C	ISO 179/1eU	kJ/m <sup>2</sup>	60	
Charpy Notched Impact Strength	+23°C	ISO 179/1eA	kJ/m <sup>2</sup>	11	
Charpy Notched Impact Strength	-30°C	ISO 179/1eA	kJ/m <sup>2</sup>	10	
<b>THERMAL PROPERTIES</b>					
Melting Temperature	10°C/min	ISO 11357-1/-3	°C	220	
Heat Deflection Temperature	1.80 MPa	ISO 75/2Af	°C	215	
<b>FLAMMABILITY PROPERTIES</b>					
Flammability	0.8mm	UL 94	class	HB	
Automotive Interior Flammability	3mm	ISO 3795	mm/min	0	
<b>ELECTRICAL PROPERTIES</b>					
Volume Resistivity	500V	IEC 60093	Ohm*m	1E13	1E11
Surface Resistivity	500V	IEC 60093	Ohm	1E12	1E10

\*: DAM = Dry As Moulded state according to ISO 16396-2 \*\*: Cond = Conditioned state similar to ISO 1110

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## Diagrams

Viscosity-shear rate



Shearstress-shear rate

