



# RADIFLOOR® PRODUCT RANGE OPTIONS

*Radifloor*®



# PA6 SOLUTION DYED *Radifloor<sup>®</sup> Automotive* *Radifloor<sup>®</sup> Solid*

NOMINAL COUNT AND FILAMENTS	DPF	DYE AFFINITY	APPLICATION
1020F128	7.8	solution dyed	Automotive
1300F68	19.1	solution dyed	Automotive
1300F84	15.5	solution dyed	Automotive
1300F128	10.2	solution dyed	Automotive
1450F68	21.3	solution dyed	Automotive
700F30	23.3	solution dyed	Contract
1000F40	25.0	solution dyed	Contract
1300F68	19.1	solution dyed	Contract

**Radifloor<sup>®</sup> Automotive** is a polyamide 6 Solution Dyed BCF yarn, sold to carpet makers in the automotive world, i.e. yarn for floor and trunk liners and mats.  
*Finishes: Twist, Heat Set and Frisée.*

**Radifloor<sup>®</sup> Solid**, the Solution Dyed PA6 yarns for contract applications, are available in three counts: 700, 1,000 and 1,300 dtex, and can be used in cut-pile and loop-pile constructions with characteristics of excellent colour fastness and low soil adhesion properties.

*Finishes: Air Entagled, Twist Heat Suessen, Twist Heat Set Superba, Superba Frisée.*

# PA6 RAW WHITE



NOMINAL COUNT AND FILAMENTS	DPF	DYE AFFINITY	BRIGHT	LUSTER			APPLICATION
				SEMI BRIGHT	SEMI DULL	DULL	
950F48	19.8	Regular Deep Basic	• •			• • •	Contract Residential
900F68	13.2	Regular Deep Basic	•		• •		Residential
900F100	9.0	Regular Deep Basic	• • •				Residential
1000F66	15.2	Regular	•				Residential
1050F128	7.8	Regular	•				Residential
1150F48	24.0	Regular	•	•		•	Contract
1150F66	17.4	Regular				•	Contract Residential
1250F68	18.4	Regular Deep Basic	• •		•	• •	Contract Residential
1330F68	19.6	Regular			•		Residential
1300F128	10.2	Regular	•			•	Residential
1300F200	6.5	Regular		•			Residential
Deep Bright = Deep		Deep Semi Dull = Ultra deep		Deep Dull = Light Ultra Deep			
Basic Bright = Basic		Basic Semi Dull= Cationic		Basic Dull = Light Cationic			

**Radifloor® Residential**, polyamide 6 and polyamide 6,6 BCF yarns, are used in the manufacture of household carpet and rugs in vast range of combinations and finishings.

*Finishes: Air Entangled, Twist, Heat Set and Frisée.*

**Radifloor® Contract** is BCF yarn mainly made in Polyamide 6,6, but also in polyamide 6 Raw, and it is suitable for hotel, institutional sector and cruise ships.

*Finishes: Air Set (max 4 Ply), Twist x2, x3, x2x2, Heat Set Superba, Superba Frisée.*

# PA66 RAW WHITE



NOMINAL COUNT AND FILAMENTS	DPF	DYE AFFINITY	BRIGHT	LUSTER			APPLICATION
				SEMI BRIGHT	SEMI DULL	DULL	
700F128	5.5	Regular	•			•	Residential
1000F39	25.6	Deep Basic	•			•	Contract
1000F49	20.4	Regular Basic				• •	Contract
1000F68	14.7	Regular Deep Basic	• • •		•	•	Contract Residential
1000F84	11.9	Regular Deep Basic	•			• •	Contract Residential
1300F48	27.1	Regular				•	Contract
1350F68	19.9	Regular Deep Basic	• • •		• •	•	Contract Residential
1400F256	5.5	Regular	•			•	Residential

Deep Bright = Deep  
 Basic Bright = Basic

Deep Semi Dull = Ultra deep  
 Basic Semi Dull= Cationic

Deep Dull = Light Ultra Deep  
 Basic Dull = Light Cationic

**Radifloor® Residential**, polyamide 6 and polyamide 6,6 BCF yarns, are used in the manufacture of household carpet and rugs in vast range of combinations and finishings.

*Finishes: Air Entangled, Twist, Heat Set and Frisée.*

**Radifloor® Contract** is BCF yarn mainly made in Polyamide 6,6, but also in polyamide 6 Raw, and it is suitable for hotel, institutional sector and cruise ships.

*Finishes: Air Set (max 4 Ply), Twist x2, x3, x2x2, Heat Set Superba, Superba Frisée.*

# SPACE DYED



NOMINAL COUNT AND FILAMENTS	DPF	DYE AFFINITY	LUSTER				APPLICATION
			BRIGHT	SEMI BRIGHT	SEMI DULL	DULL	
1000F68 *	14.7	Space Dyed	•				Upholstery
1150F48 *	24	Space Dyed				•	Upholstery
1150F66 *	17.4	Space Dyed				•	Upholstery
1300F48 *	27.1	Space Dyed				•	Upholstery
1300F68 *	19.1	Space Dyed	•		•		Upholstery
1300F128 *	10.2	Space Dyed	•			•	Upholstery
1400F256 **	5.5	Space Dyed	•				Upholstery
2100F136 *	15.4	Space Dyed	•				Upholstery
2450F136 *	18	Space Dyed	•				Upholstery
2600F136 *	19.1	Space Dyed	•			•	Upholstery

\* PA6  
\*\* PA66

**Radifloor® Space**, mainly polyamide 6 BCF yarn, is used in the manufacture of household carpet and rugs in vaste range of combinations and finishings.  
*Finishes: Air Set, Twist x2, x3, Twist Heat Set, HS Frisée.*

# RADICI FIL CERTIFICATES



**BUREAU VERITAS**  
Certification

**Certification**  
Awarded to  
**RADICIFIL SPA**

**HEAD OFFICE:**  
Via Verdi 11 - 24071 BERGAMO (BG) - ITALY  
**OPERATIVE SITE:**  
Via Europa, 41 - 24020, CASNIGO (BG) - ITALY

Roamer Veritas Italia certifies that the Management System of the above organization has been audited and found to be in accordance with the requirements of the management system standards detailed below.

**OHSAS 18001:2007**

Scope of supply  
Design and manufacturing of PMS chips, PMS and PMS 6 yarns, elaborated yarns and solution dyed (through the phases of extrusion, spinning/finishing and stretching)

EA category: 04  
Original Issuance Date: 27/05/2012  
Last Revision Date: 27/05/2012  
Expiration Date: 29/03/2015

Certification awarded in conformity with the provisions of ACCREDIA document RT 21 subject to the continued satisfactory operation, in which the certificate holder shall abide by the rules, norms, standards and further modifications regarding the scope of this certificate and the applicability of standards, necessitating to be obtained by notifying the organization.

*Yunter*  
Certification Manager - Lead Technical Manager

Certificate N° IT243068

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DEI SISTEMI  
DEI GESTIONE  
DEI RISCHI  
OHSAS 18001

Management & Certification Office:  
Roamer Veritas Italia S.p.A. - Direzione Certificazioni - Via Milano, 91 - 20020, Milano - (02) 43121



**I Net**  
CERTIFICAZIONE DELLA QUALITÀ  
CERTIFICATE No. **18544**

**RADICIFIL S.p.A.**

IT - 24020 CASNIGO (BG) - VIA EUROPA 41  
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**UNI EN ISO 9001:2008**  
PRODOTTORE ELETTRICO DI FILATI PER TESSILERIA  
E  
EA 4

Progettazione e produzione di PMS in granuli, filato PMS e PMS 6. Filo elaborato e solution dyed  
Design and manufacturing of PMS chips, PMS and PMS 6 yarns, elaborated yarns and solution dyed

19/02/2009  
13/11/2012  
12/11/2015

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OHSAS 18001

CISQ



**CENTRO TESSILE  
COSTRUZIONE  
ABBIGLIAMENTO**

Settore dell'Industria Tessile  
del Tribunale di Pavia con Camera  
di Commercio Pavia  
Piazza S. Anna, 1  
41100 Basso Veronese (Verona)

La Ditta  
**Radici Fil S.p.A. - Unità Produttiva di Casnigo**  
Via Europa 41  
24020 Casnigo BG, ITALY

è autorizzata in base all'Oeko-Tex® Standard 100 e al suo Rapporto di Prova n. 130426, a utilizzare il marchio Oeko-Tex®

**FIDUCIA  
NEL TESSILE**

Testato per sostanze nocive  
secondo Oeko-Tex® Standard 100  
591460.03 CENTROCOT

per i seguenti articoli:  
- Filati polimerizzati e S.A. in vari colori e tessuti BCF Bright, BCF Basic, BCF Dull, BCF Tinto in massa, BCF Deep, BCF Basic e BCF Regular.  
- Filati tecnici in polimerizzati ed alta tenacità (HTV), (filati con proprietà tecniche ottimali secondo l'Associazione Oeko-Tex®).  
- Dato come esempta sui tessuti articoli, in base all'Oeko-Tex® Standard 100 Classe IV per articoli cospicivi, nullo che i requisiti minimi ecologici, attualmente in vigore e applicati da questo Standard, sono stati rispettati.  
- Gli articoli certificati rispettano i requisiti dell'Allegato XVII del REACH (riso sul fatto di sostanze nocive, metalli pesanti) e i requisiti della legislazione americana riguardante il contenuto libero di piombo negli articoli per bambini (CPSIA, sui tessuti tessili destinati ai bambini).

L'investitore di questo certificato, che ha autorizzato la Dichiarazione di Conformità in accordo con la norma ISO 19001-1, è incaricato ad utilizzare il marchio Oeko-Tex® solo per gli articoli contenuti in campione incanalato analizzato. La conformità è verificata tramite audit.  
L'autorizzazione è valida fino al 27.04.2014  
Basso Veronese, 12.08.2013

*Quantum*  
Tutti i diritti sono riservati  
DIREZIONE TECNICA

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